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https://doi.org/10.1038/s42004-024-01361-6

Suitability of rocks, minerals, and cement waste for CO₂ removal via enhanced rock weathering

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Mineral and rock additions to the environment have been proposed as a pathway to remove atmospheric CO₂. This process occurs when hydrated minerals or rocks increase alkalinity, promoting the formation of bicarbonate. In this study, we evaluate the potential of commonly used hydrated rock and mineral powders to enhance alkalinity and react with both atmospheric and concentrated CO₂. Silicate minerals and rocks exhibit minimal reactivity with atmospheric CO₂ and provide moderate alkalinity enhancement. Volcanic rocks like basalt were shown to release CO₂. Ground cement and Mg(OH)₂, refined from CO₂-free ultramafic rock, significantly increase alkalinity and mineralize both atmospheric and concentrated CO₂. However, the effectiveness of cement waste is limit by its variable CaO content and potential heavy metal contributions. Overall, Mg(OH)₂, derived from silicates, offers a promising pathway for the removal and storage of CO₂.

A wide variety of rocks and minerals have been proposed to provide benefits for CO_2 removal when introduced into soil systems using Enhanced Rock Weathering (ERW)¹. The benefits and/or pathways of CO_2 reduction via near-surface application of rocks and minerals may be direct² (i.e., reacting with CO_2) or indirect (i.e., enhancing biochemical/biogeochemical carbon binding pathways or as a 'downstream' alkalinity enhancement for bicarbonate formation³). As soil systems are diverse and chemically complex, characterizing how one reactant provides direct or indirect benefits requires years of field studies and advancement in monitoring methods.

Measurement and determination of CO₂ removal and/or capture using ERW is ongoing⁴. Enhanced rock weathering requires that rock/mineral soil additions promote bicarbonate formation, typically by an increase in alkalinity. Ultimately, these soil bicarbonates will have 'flow on' contributions to rivers and ultimately to the oceans⁵. Due to ERW involving a multitude of factors, no standardized methodology, excluding modeling, has been accepted to directly verify the claims of ERW⁶. One of the first challenges of ERW is to assess how rocks/minerals may react when added to a soil environment.

In this study, we focus on the most common rocks and minerals used in ERW and their ability to react with atmospheric and concentrated CO_2 . We recognize that soil systems are more complex than the experiments presented here; however, this study provides a foundational baseline for material reactivity and interactions with atmospheric and concentrated CO_2 . Additionally, we employed methods to examine these interactions that others can utilize. Furthermore, we examine applications of each material for CO_2 removal and alkalinity enhancement and their potential impact on global climate change.

Results and discussion

Direct air capture and high-concentration mineralization of CO₂ Carbon dioxide removal, reactivity and mineralization abilities for basalt, basalt/ultramafic rock mix, olivine, serpentine, ground cement, and Mg(OH)₂ [See *Methods*] under atmospheric and high concentrations of CO₂ are presented in Fig. 1. These rocks and minerals are being considered and/or used for a variety of enhanced rock weathering CO₂ removal projects⁷⁻¹⁰. Mg(OH)₂ was synthesized from olivine using methods similar to Scott et. al¹¹. In Fig. 1a, CO₂ concentrations over time are shown in a Direct Air Capture (DAC) closed-loop unit with a packed bed made of each sorbent [See *Methods*]. The average initial atmospheric CO₂ concentration (520 ppm) is representative of the CO₂ concentration initially present in the closed DAC loop. Please note that all rocks/minerals without the presence of water were not able to sequester or react with CO₂ from our experiments and water by itself, in the time frame of these experiments, did not take in any measurable atmospheric CO₂.

In Fig. 1a, rocks/minerals are categorized into three groups based on their interactions with CO₂: sorbents that were minimally reactive with CO₂ (i.e., CO₂ unreactive), sorbents that strongly reacted with CO₂ (i.e., CO₂ remover), and sorbents that released CO₂ into the closed loop (i.e., CO₂ contributor). Basalt was a CO₂ contributor. Olivine and serpentine were generally CO₂ unreactive for 1.5 h; however, CO₂ did decrease by ~20-40 ppm suggesting that water may have had enough time to release some component from the rock that could react with CO₂. Cement waste and Mg(OH)₂ were CO₂ removers. Both reached the same concentration of CO₂ quickly (i.e., the lower detection limit on the detector) indicating all CO₂ was removed.

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Fig. 1 | CO₂ and mineral interactions are shown. a CO₂ present in the DAC closed loop versus time for different hydrated materials as shown. The dashed line represents the atmospheric CO₂ present in the loop when closed and the average external atmospheric CO₂ concentration. Accounting for the accuracy of the CO₂ meter and

the external atmospheric CO₂ concentrations provides the basis for the gray box. **b** XRD patterns for each of the carbonated products after reactions with high concentration CO₂ are presented. Peaks highlighted in light blue are hydromagnesite. Peaks highlighted in light gray are calcite.

Figure 1b shows XRD analysis results for the samples subjected to high CO_2 concentrations in slurry tests [see *Methods*]. The purpose of this CO_2 -sorbent treatment was to provide adequate CO_2 to identify potential reactivity to CO_2 as well as secondary mineral formation (i.e., carbonate formation). Before and after CO_2 treatment, no carbonates were present in serpentine. Similarly, the basalt/ultramafic rock mix, olivine, and basalts showed no carbonates before or after the CO_2 treatment. The composition of the cement waste changed significantly; 7% calcite to 18% calcite after reacting with CO_2 . Magnesium hydroxide was 100% converted to a carbonate (i.e., hydromagnesite) following CO_2 treatment.

In the DAC loop, basalts and the basalt-ultramafic rock mixture increased CO₂ levels. Basalts are extrusive igneous (i.e., volcanic) rocks that entrain gases such as CO₂ and water upon eruption. During the cooling/ crystallization of basaltic lavas, CO₂ is trapped (e.g., bubbles/vesicles) in the rock's matrix^{12,13}. Basalts naturally release CO₂ upon weathering¹⁴. When basalt is crushed and allowed to react with water, this entrained CO₂ is released, leading to an observed increase of CO₂ levels in the DAC closed-loop unit. Concentrations of ~1 wt. % CO₂ in basalt are not uncommon¹⁵ and could be higher depending on the amount of CO₂ trapped during crystallization/solidification. Additionally, basalts may contain carbonates, especially those that solidified and/or interacted with seawater. To these points, even though basalt is a silicate rock, it is not a carbon or CO₂-free rock.

Basalts are being proposed and used as a soil additive or as a cement feedstock to reduce global atmospheric $CO_2^{16,17}$. Ground/powdered basalts release CO_2 , as shown in Fig. 1a prior and following the addition of water. This mechanism as well as carbonates present have been systemically overlooked in current carbon accounting practices. The long-term impact of weathering reactions on basalt's CO_2 release requires further investigation, particularly regarding soil dynamics and land use implications. When reacted with concentrated CO_2 (Fig. 1b), basalts did not form any detectable carbonate, demonstrating low CO_2 reactivity.

Olivine was obtained from an intrusive igneous rock in which CO_2 was not involved during its formation. Serpentine, derived from the metamorphism of an olivine-rich rock, is typically CO_2 -free; however, serpentine-rich rocks may have carbonates present related to the introduction of CO_2 -rich fluids. Olivine and serpentine exhibited minimal reactivity with CO_2 , resulting in CO_2 decreases of 3% and 1%, respectively, in the DAC closed-loop experiments (Fig. 1a). Furthermore, when exposed to concentrated CO_2 , no carbonate was detected for olivine or serpentine samples (Fig. 1b). The observed CO_2 decrease of 15 ppm after 5 h in the DAC loop, along with the absence of carbonate in the presence of concentrated CO₂, suggests that surface reactions, such as adsorption may be occurring. (i.e., CO₂ is not mineralized but chemically bound as a surface complex). The implication is that surface complexation will provide a less durable means to store CO₂ compared to mineralization and/or lead to surface passivation where mineral cations such as Mg^{2+} and Ca^{2+} may decrease in availability for alkalinity enhancement and CO₂ interactions. It is important to note that these materials, as well as basalt, are silicates, which typically exhibit slower chemical reactivity with water compared to salts and some oxides/hydroxides¹³. This is simply a matter of the type and proportion of ionic versus covalent bonds that are present; minerals with a higher proportion of covalent bonds will take longer to dissolve and supply Mg^{2+} and Ca^{2+} . Beneficial effects with regards to the removal of CO₂ from the atmosphere would occur on the order of years to hundreds of years, consistent with silicate weathering rates¹⁸.

Cement waste and Mg(OH)₂ sourced from ultramafic rock were able to react with all CO₂ in the DAC loop. The cement waste contains unreacted CaO (Fig. 1b; determined by XRD) providing a chemical pathway to react with CO₂ forming a carbonate. Additionally, cementation may occur with CaO in the presence of reactive silica to form calcium-silicate-hydrate (CSH). Mg(OH)₂, with its higher purity, has the capacity to capture more CO₂ (per mass) than cement. The CO₂ reacting with Mg(OH)₂ formed a hydrous carbonate (hydromagnesite). Both materials reacted with CO₂, in contrast to the adsorption seen in serpentine and olivine, and they appear to be effective sorbents for quickly capturing CO₂ from the atmosphere or providing timely alkalinity enhancements. To mineralize 1 tonne of CO₂, ~1.3 tonnes of Mg(OH)₂ is required. Cement waste initially had 7% calcite pre-CO₂ treatment and 18% calcite post-CO₂ treatment. To mineralize 1 tonne of CO₂, ~20 tonnes of cement waste would be required.

Applications of sorbents for CO₂ removal

Understanding the functions of sorbents extends beyond their CO_2 removal capabilities to encompass broader environmental impacts, such as their effect on pH. As sorbents are considered for applications in various environments, including a wide variety of soils in different climate regions, pH measurements serve as crucial indicators of their potential efficacy and compatibility, especially in terms of alkalinity enhancement (i.e., a major consideration/variable for ERW). Figure 2 provides pH measurements for each sample in a slurry (i.e., soil pH), shedding light on their alkalinity and acidity characteristics. Ground cement had the highest pH of 12.6; Mg(OH)₂ had the second highest pH of 10.3. Olivine-containing samples were able to increase the pH to ~9. The serpentine and basalt resulted in slightly basic pH values. Increases in alkalinity using olivine or serpentine



Fig. 2 | pH measurements for rock, mineral, and cement samples (white bars) used in the DAC loop and slurry tests compared with key pH values for soils are shown. Healthy soil pH values vary between 5.5–7.5.

(pH 8.9 and 7.9, respectively) may provide some benefits to acidic soils by increasing carbonate species such as bicarbonate and increasing pH, but would be detrimental in alkaline soils with high pH values (>8).

Increasing alkalinity and enhancing bicarbonate formation in soil have been proposed to be major pathways for the removal of atmospheric CO_2^{5} . Both the cement waste and Mg(OH)₂ were able to increase alkalinity with carbonate ions $(CO_3^{2^\circ})$ being the dominant carbon species at pH values greater than 9. MgO, which can be converted from Mg(OH)₂ via heating, has been used as a soil additive for decades and has an equilibrium pH of 10.3. The equilibrium pH of Mg(OH)₂ is 10.5 agreeing with the measured pH value of 10.3 ± 0.3 from the Mg(OH)₂ used in this study. The equilibrium pH of CaO is 12.5 and 9 for Ca(OH)₂. The pH of the cement waste from this study was 12.6 ± 0.3 supporting that CaO, not Ca(OH)₂, was the major active phase in the cement waste. It should be noted that CaO increased the pH more than any of the other materials evaluated in this study. Lime has been a soil additive for decades; however, using CaO and other components in cement such as reactive silica as a soil additive requires further investigation. Cement has been widely used to immobilize waste with heavy metal contamination, but its effectiveness remains debated, typically limited to acidic waste sites with high metal contamination levels¹⁹. Soils used for agriculture, however, differ from waste sites and tend to have a closer-to-neutral pH values.

For alkalinity enhancements to provide a benefit with regards to ERW, several factors must be considered. Soils must be acidic with a pH value less than 5.8 and cannot be alkaline. Approximately 3,950 million ha of arable land have some degree of soil acidity²⁰ with not all these soils having pHs less than 5.8. This means that there is a limitation to the type/amount of soils in which ERW would work. To promote alkalinity enhancement pathways and ultimately CO2 removal, the pH of the soil needs to increased from 5.8 to 6.2 (i.e., taking advantage of carbonic acid dissociation to bicarbonate). The enhancement additive would also have to overcome soil buffering. This means that the quantity/mass of basalt to adjust soil pH would be much greater compared to olivine, Mg(OH)2, and cement waste (see Fig. 2) provided other factors such as reactive surface area were equal. For example, the percent of basalt, Mg(OH)2, and cement waste mixed into soil to raise it from 5.8 to 6.2 (without considering buffering) would be 19%, 8.5%, and 6%, respectively. If a soil had a pH ~4, an estimated soil mix of >50% basalt would be required to raise the pH to 6.2. As basalt contains and releases CO₂ as shown in Fig. 1a, there may be no benefit to adding basalt for CO₂ removal; potentially providing the opposite outcome of being an overall CO2 emitter. For basalt to be considered for ERW or as feedstock for other purposes, this fundamental point needs to be addressed. The benefit of adding Mg(OH)2 or lime to soils is that less material is needed to provide pH adjustments.

Adding products to soil is not limited to their benefits, but how they may adversely affect the systems, such as the contribution of heavy metals like Cd, As, Co, Cr, and Pb. Heavy metals can be elevated in cement due to the source materials and processing^{21,22}. When cement is mixed with water some of these heavy metals dissolve/leach out into the water, in particular Cr, Cu, and Pb²³⁻²⁵. While some current research suggests that leached heavy metal concentrations from cement are within acceptable limits for soil contamination²⁶, it is important to note the lack of studies on fully ground and dissolved rock compared to cement block testing. Additionally, olivine commonly contains high levels of Ni and Co which could be detrimental if released into the environment²⁷. Note that $Mg(OH)_2$ in this study was engineered from an olivine-rich feedstock in which metals of concern such as Ni and Co were removed. While it may be advantageous to add cement waste or olivine to soils for CO2 capture and alkalinity enhancements, these materials create potential risks with regards to the introduction of heavy metals.

Rocks and minerals would require different methodologies to capture or offset CO_2 from the atmosphere and industrial processes. Figure 3 provides a simplified and scaled up visual representation of the applications of each material for CO_2 removal and capture for the following bulleted points.

- Carbon emissions associated with current cement production emits ~0.5 tonnes of CO₂ for every tonne of cement produced²⁸. The majority of these emissions are due to the calcination of CaO. Thus, emissions could be decreased by capturing CO₂ from the process (point source capture), capturing CO₂ from the atmosphere (offsets via DAC), or simply reducing the amount of CaO used. This serves as a baseline for evaluating the potential impact of alternative sorbents on CO₂ emissions within the cement industry, but it could be extended to any industry with CO₂ emissions.
- Basalts and ultramafic rocks are being used to offset the emissions via ERW applications including soil additions^{16,17}. Basalts would contribute carbon, whereas, using ultramafic rocks would not contribute or react with CO₂ on a short-term basis.
- Cement waste is used similarly to enhanced weathering and spread on the soil. While some CO₂ is captured, it is constrained by available CaO,

Fig. 3 | Comparison of industrial applications for sorbents used to decrease CO₂. The representation for how each sorbent, Mg(OH)₂, basalts, olivine/ serpentine, and cement waste, capture carbon are displayed.



and it cannot capture more CO_2 than what was originally emitted during the calcination process.

- Alternatively, substituting a portion of cement with alternative lowcarbon supplementary cementitious materials would achieve an equivalent decrease in CO₂ via abatement as the emissions are never generated. Thus, instead of focusing solely on using cement waste for carbon dioxide capture and storage (CDR), reducing cement consumption by using low-carbon SCMs and alternatives could offer a more sustainable approach to climate change mitigation.
- Magnesium hydroxide sourced from a silicate that contains no CO₂ offers a comprehensive solution. Overall, magnesium hydroxide can capture CO₂ emissions without being a source of CO₂ as well as providing alkalinity enhancement for ERW pathways.
- All materials in this study could provide an alkalinity enhancement; however, CaO and Mg(OH)₂ are well suited to do so in terms of their equilibrium pH.

We acknowledge the wide geochemical variation present in the rock/ mineral types presented here as well as the short timescales of these investigations. For others exploring enhanced rock weathering in terms of their feedstock, they should consider the release and reactivity of CO_2 in their rock/mineral feedstock as part of the overall carbon lifecycle analysis. Simple bulk methods to do so are presented in *Supplementary Information: Materials and Methods*. Additionally, future studies could expand to investigate different environmental conditions, such as water content, and react the materials over long-term timescales.

The potential and benefit of Mg(OH)₂

 $Mg(OH)_2$ sourced form ultramafic rock (i.e., created without producing/ releasing CO_2) was able to quickly and directly mineralize atmospheric CO_2 and provide alkalinity enhancements to soils. One of the main questions is whether this material is scalable to make fundamental changes to Earth's atmosphere (i.e., slow down or possibly reverse climate change); especially, in context to the energy needed to extract, process, and supply this material. First, we discuss scalability in terms of the feedstock required and how it could lower CO_2 by directly mineralizing the gas to form a durable carbonate.

Conversion of ultramafic feedstock to CO₂ mineralized is provided below:

1 tonne of ultramafic rock produces 0.5 tonne of Mg(OH)₂

- 1 tonne of Mg(OH)₂ mineralizes 0.75 tonne of CO₂ if into nesquehonite or 0.6 tonne of CO₂ if into hydromagnesite.
- 2.7 tonnes of ultramafic rock are needed to mineralize 1 tonne of CO₂

To demonstrate the scalability potential we provide two scenarios below.

Scenario 1: To remove 1,000 tonnes of CO_2 , 2650 tonnes of ultramafic rock would need to be processed. A simple quarry operation such as those in Invercargill, New Zealand, could provide that amount of material in less than a day.

Scenario 2: To reduce Earth's atmospheric CO₂ (416 ppm) to preindustrial levels (280 ppm) would require a change of 136 ppm (i.e., removing 1,095 billion tonnes of CO₂), therefore, 2.9×10^3 billions of tonnes of ultramafic rock would need to be processed to supply the required Mg(OH)₂ to 'reset' Earth's atmosphere to preindustrial levels. One of the largest deposits of accessible ultramafic rocks is located in Oman. The size of the Semail Ophiolite in Oman is estimated to be 2.3×10^5 billion tonnes¹¹. Only 1.2% of the Oman deposit would be required to correct for worldwide climate change. The carbonate (i.e., hydromagnesite) produced would have innumerable applications in construction, agriculture, manufacturing, etc. or it could be used to remediate the landscape in which the ultramafic feedstock was extracted by replacing a rock with a rock. Deposits of ultramafic rocks are distributed worldwide and are often located near to industrial centers allowing for an international effort, not the responsibility of one deposit or country.

Constraints for $Mg(OH)_2$ production are ultimately related to energy and water. A cursory assessment of the energy used per tonne of atmospheric CO_2 removed using data from Fig. 1a was calculated for each material. Please note that factors such as bicarbonate formation or potential reactions that may occur over longer periods (months to years) than those presented in Fig. 1a were not considered. Energy required for (a) grinding each material (0.02 MWh per tonne of material ground), (b) calcination for producing CaO (1.6 MWh per tonne), and c) processing ultramafic rocks for $Mg(OH)_2$ (1.5-3 MWh per tonne based on the process described by Scott et al.¹¹) was considered. No energy calculation was performed for basalt due to producing CO_2 . The energy required per one tonne of CO_2 removal is olivine/serpentine 1 × 10¹⁰ MWh, cement waste 32 MWh, and $Mg(OH)_2$ 1.5-3 MWh. Despite olivine and serpentine only requiring energy for grinding, low CO_2 uptake resulted in these minerals demonstrating the highest energy expenditure for CO_2 removal. $Mg(OH)_2$ required more energy than olivine and serpentine to produce; however, the overall amount of energy needed to remove CO_2 was the least due to its effectiveness at removing CO_2 . In addition to energy, there are limitations with regard to water. Enhanced rock weathering assumes water-rich soils (such as those in tropical climates) over longer time periods (years to decades), exceeding the time frame of these experiments. Although $Mg(OH)_2$ needs more water related to its processing than mining rock/minerals, its short-term effectiveness means that it will need comparatively less water than longer-term enhanced rock weathering. Overall, $Mg(OH)_2$ demonstrates promising results for balancing effectiveness/efficiency in relation to the energy and water demand needed to produce it.

Conclusions

We have shown in laboratory experiments the capabilities of different rocks and minerals, which are currently proposed for enhanced removal of CO₂. Adding engineered products to the environment requires that the product be effective, safe, and demonstrate proven capabilities to reduce and/or store atmospheric CO2. Based on the evidence provided here, one product is a source of CO2 (basalt) and others (basalt, serpentine and olivine) are constrained to silicate dissolution rates. Cement waste shows potential in CO2 reduction; however, its overall impact is limited due to the emissions generated during cement production. From this study, Mg(OH)₂ sourced from ultramafic rocks was the only heavy metal-free product to decrease CO2 from the air, mineralize CO₂, and increase alkalinity. Magnesium oxides have been used as soil additives for decades²⁹; however, most of this material is sourced from the breakdown of Mg carbonates, which releases CO2. Until now, there has been no overall carbon benefit for adding this product to soil systems. With Mg(OH)₂ being sourced from CO₂-free silicates, there is a net benefit in terms of overall carbon offsets and reductions as well as an alkalinity enhancement. However, this material is constrained by the energy required for processing. Overall, future enhanced rock weathering (ERW) research should consider the release of gases entrained in rocks/minerals as part of the overall carbon lifecycle analysis. We suggest using simplified methods, such as those followed in this study, to allow for verifiable CO₂ balance, as well as identifying the optimum parameters for faster mineralization and reactivity.

Methods

Direct air capture closed-loop design

Supplementary Fig. 1 provides a schematic and photo of the experimental setup for the Direct Air Capture (DAC) closed-loop system. A peristaltic pump cycles 'trapped' air across a CO_2 meter inside the loop and across a packed bed of mineral/rock powders. Outside of the closed loop is another CO_2 meter measuring the external atmospheric CO_2 levels.

Packed bed material (i.e., rock/mineral powders) in the DAC loop is prepared by combining 25 g of sorbent mixed with deionized water. Moisture is necessary to aid CO₂ reactions (i.e., no measurable reaction with mineral/rock/CO₂ occurred without water) and creates a porous tacky packed bed. Sorbent was placed in the packed-bed column between steel mesh sheets to hold the bed in place, and the lid to the column was put on (i.e., closing the loop). The peristaltic pump was started, allowing the cycling air to pass across the packed bed. The peristaltic pump moves the air at a rate of 60 ml/min; ~15 minutes for the air to cycle through the loop one time. The test was run for a total of 5 h. During the 5-h test for each sample, internal and external temperatures varied between 19.9-22°C. Relative humidity was between 30-40% externally and 30-80% internally. Internal humidity values increased with time, consistent with air circulating through a partially saturated packed bed.

 CO_2 concentrations were measured in ppm using an S8 Aranet4 CO_2 meter. This CO_2 meter uses a high-performing non-dispersive (NDIR) sensor with an accuracy of ±70 ppm. The concentration of CO_2 (ppm), relative humidity (%), and temperature (°C) were recorded every minute. CO_2 concentration in the room (external) varied throughout the test due to the presence of people and HVAC operation with external CO_2 values averaging 520 ppm. CO_2 and relative humidity measurements in the DAC loop were only affected by the packed bed of sorbent.

Rocks, minerals, and cement waste

Six separate rocks/minerals/cement material were trialed in the packed bed as the sorbent: magnesium hydroxide $Mg(OH)_2$, serpentine ($Mg_2Si_2O_5(OH)_4$), olivine (($Mg_{0.9}Fe_{0.1}$)₂SiO₄), basalt (minerals present include plagioclase, olivine, pyroxene, and opaques), cement/mortar waste, and an ultramafic/basalt mix. Magnesium hydroxide was synthesized from ultramafic rocks that released no CO₂ during its production. Cement waste was processed from mortar testing cubes made with standard Portland cement. The remaining rocks were all New Zealand sourced with locations specified in Supplementary Table 1. All the samples were finely ground in a puck mill for 1 minute. Material properties (BET surface area, DFT pore volume, average pore diameter) for each sample and mass and water for each packed bed are provided in Supplementary Table 1. Whole rock/mineral chemistry performed by ALS Chemex for all samples is provided in SupplementaryTables 2 and 3.

High-concentration CO₂ slurry test

Each sorbent was reacted with concentrated CO_2 to identify potential carbonates that may form. A slurry was made with 700 g of filtered H₂O and 20 g of product. The solution was put into a plastic bottle and attached to a SodaStreamTM carbonation unit. The unit remains closed and under pressure until the end of the experiment. The liquid ratio was in excess of the saturation limit for each sample, and the total amount of CO_2 added was greater than the CO_2 stoichiometrically required for the sequestration. For each trial, a single sample was sealed into a bottle, which was secured with a CO_2 injection nozzle. Approximately 2.5 g of CO_2 was injected into the solution every 10 minutes for 1 h. The total amount of CO_2 injected was greater than the amount required stoichiometrically to fully carbonate the sample. This was determined by assuming that all the magnesium and calcium in the sample would convert into carbonate, forming magnesium or calcium carbonate according to Eqs. (1) and (2):

$$Ca(OH)_2 + CO_2 = CaCO_3 + H_2O$$
(1)

$$Mg(OH)_2 + CO_2 = MgCO_3 + H_2O$$
(2)

Water is essential for the carbonation reaction. CO_2 dissolves into the water to produce carbonic acid, which then reacts with the hydroxide to form carbonate and water. The SodaStream unit is pressurized at 55 psi. At complete CO_2 saturation, the solution could dissolve 4.46 g CO_2 at this pressure. We added less than the saturation limit for CO_2 in water to ensure the CO_2 could be dissolved and used. As the material carbonates, water is created and can be used to produce more carbonic acid.

At the end of the test, the solution was placed into an oven at 105° C and dried for over 48 h. The sample was then analyzed with a Rigaku model Smartlab 3 kV X-ray diffractometer (XRD). Samples were ground into a fine powder with a mortar and pestle and then pressed into a 10-disc auto-sample-changer stage. Samples were run from 5 to 65 2-theta at intervals of 0.02. The voltage and current were set to 40 kV and 30 mA, respectively.

pH/Alkalinity

Rock/mineral pH values were measured to provide an indication of how each sample would affect alkalinity and/or potentially react with CO₂. pH values were measured by using a 2:1 ratio of water to solids by mass using a Thermo-Scientific Orion-Star A211 pH probe.

Data availability

The authors declare that the data supporting the findings of this study are available within the manuscript, Supplementary Information, and Supplementary Data 1 and 2 files.

Received: 19 May 2024; Accepted: 7 November 2024; Published online: 20 November 2024

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Acknowledgements

The authors acknowledge support from Mark Chadderton, Katherine Izumi, Anna Reid, Georgia Sigglekow, and the Breakthrough Energy Fellows Program.

Author contributions

M.D. and C.O. contributed equally to the research, development, and writing presented in this article.

Competing interests

M.D. and C.O. are employed at a for-profit company (Aspiring Materials) that manufactures Mg hydroxide for industrial alkalinity applications and CO_2 mineralization. C.O. has a US patent for Mg hydroxide (Title: *Soda magcite composition, methods of manufacture and use in carbon dioxide* (CO_2) *sequestration*; Authors: Scott, A. and Oze, C.; Patent No. US 11,890,572 B1). All authors declare no competing interests regarding the content of this paper.

Additional information

Supplementary information The online version contains supplementary material available at https://doi.org/10.1038/s42004-024-01361-6.

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Peer review information *Communications Chemistry* thanks Fakhreza Abdul, Ranjith Pathegama, and Long Jiang for their contribution to the peer review of this work.

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